

## Merlot

Rarified • Elemental • Dignified

Grape Variety: 100% Merlot

Region: Napa Valley

## **Winemaking Notes:**

Aged in 100% French oak

- 14% new
- aged for 24 months

**Tasting Notes:** JCB N° 4 is sourced from vineyards located in the Oak Knoll District of Napa Valley where morning fog allows the Merlot grapes to fully ripen without extreme heat. A climate similar to Burgundy's. Bottled unfiltered, the wine opens with captivating dark fruit aromas of raspberry and plum, cloves, and a touch of currant. On the palate, these intricate flavors are all further accented by underlying flavors of baking spices and rich earthiness. This is a structured wine with soft tannins and a balanced and lingering finish.

What the Number 4 Signifies: N° 4 is said to be the perfect number creating harmony within nature – the earth's four elements, the four phases of the moon, and the four seasons. This dignified Merlot is a perfect blend of the earth's elements and represents both humankind and nature yielding the most honorable grapes.

Jean-Charles Boisset believes that the number 4 is the perfect number and the JCB N° 4 is no exception. It is the perfect blend of earth's four **ELEMENTAL** forces. A **DIGNIFIED** Merlot with captivating flavors, earthy notes and structured tannins. A definitive and **RARIFIED** Napa Valley Merlot to be enjoyed by all.